

AXIAM VALUE ADDED STATEMENT

Optimized Engine Core Builds – The First Time, Every Time!

ENGINE MRO/OEM

Optimal, turnkey & repeatable engine core builds for each set of parts

- Straight engine core builds for all modules to the true centerline and planar surfaces
- Unique Centerline Deviation & BiPlane Deviation parts measurements
- Rotors built straight to actual centerline of each stage
- 3-D measurement accuracy of +/- 0.000020 inch
- 3-D predictive, optimal software build model customized for each set of parts
- Rotors are always fully seated with custom hydraulic tooling
- Blade Distribution about actual engine core centerline of rotation
- Blade distribution mathematically balances each rotor stage on first pass
- Optimal mating of rotors to shaft
- Casing concentricity coincides with actual engine core centerline

Assembly/Balance time reduced by 2/3 vs. Engine Manual

- First pass build success results in reduced assembly/balance/trim times
- Part setup and measurement in 4-5 minutes per part
- Rotor builds with full seating in hydraulic tooling in 4-6 minutes
- Rotor rebuilds and blade swapping eliminated

Cost savings from improved productivity and less engine wear

- Reduced assembly/balance/trim time due to first pass build success
- Test cell fuel savings
- Test cell rejects due to vibration eliminated
- Reduced repair and replacement costs due to less “wear & tear”



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ENGINE MRO/OEM (cont.)

Added PBH revenues due to increased wing time

FAA assembly process acceptance for commercial aero-engine models

Customized solution to fit each customer's specific situation

Unparalleled, Responsive Engineering Support & Service

Guaranteed 99% assembly process uptime

Engineering assistance with engine core assembly/balance issues

24/7 help desk

Emergency visits within 24 hrs. in North America & 48 hrs. Globally

Planned preventive maintenance visit semi-annually

Refresher training during each visit

Gage system calibration and re-certification: complies with ANSI,
FAA & Mil. Specs.

Continued monitoring of engine core assembly process performance



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OPERATOR

Engine performance improvements (average) as recorded in Test Cell

4-6+ % SFC

40+ % EGT Margin

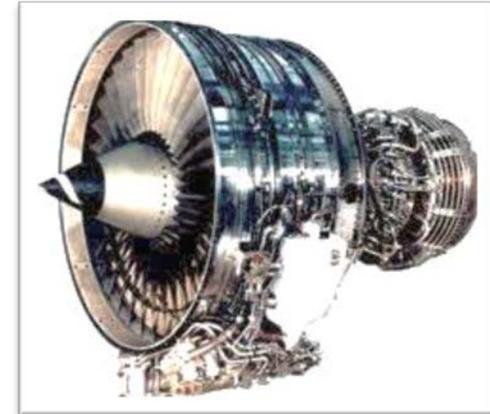
EGT Margin stability on wing

30+ % Vibration

10+ % Wing Time due to less premature removals

Less performance variation among fleet engines

Reduced emissions



FAA assembly process acceptance for commercial aero-engine models

Local regulatory authority assistance

Cost Savings

Fuel Cost savings due to more efficient engines

Maintenance cost savings due to reduced “wear & tear”

